

Primer No6(Primer No6)

Introduction

ACC Primer No6 is a specially formulated silicone based primer for use with a wide range of ACC 1-Part RTV Silicone Sealants. This primer imparts good adhesion to most metals. It is recommended as a primer for use on non-porous surfaces.

Key Features

- **Suitable for use with ACC RTV Sealants**
- **Suitable for Non-Porous surfaces**
- **For use with most metals**

How to Use

Note: Primer No. 6 contains solvents which are classified as flammable under CHIP Regulations 1998. Users should read the Material Safety Data Sheets for this product carefully before use.

Surfaces to be bonded should be dry and free from grease, oil, dust and release agents. Non-porous substrates, including that of silicone rubber, should be solvent degreased prior to application. The primer should be applied with a lint-free cloth or paintbrush and allowed to dry thoroughly at room temperature for 15 to 45 minutes before applying the sealant. Drying should be carried out in a well ventilated area.

The drying/curing time is dependent on the ambient temperature and humidity. **Heat should not be applied to accelerate the drying cycle.** Experience has shown that longer drying times produced better adhesion. Over-application of the primer will result in poor adhesion. As a rough guide, one litre of ACC Primer No.6 should be sufficient to cover an area of approximately 15M².

Property	Test Method	Value
Colour:		Pale Yellow
Appearance:		Liquid
Viscosity at 25°C:	ASTM D445-60	1 mPas
Flash Point:	ISO 6719	28°C
Density at 25°C:	BS 5350 Part B1	0.83g/cm³
Tack Free Time:		15 minutes *

* measured at 23+/-2°C and 65% relative humidity.

All values are typical and should not be accepted as a specification.

Health and Safety –

Note: **Always handle in a well ventilated area away from any sources of ignition**

Material Safety Data Sheets available on request. Customers are advised to read this information carefully before use.

Packages – Available in :- 100 ml, 1 litre and 20 kg non returnable containers. Please check with the sales office for stock packaging for this product.

Storage and Shelf Life – Expected to be 12 months when stored in original, unopened containers between 5 and 25°C.

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